



Brass Jaw Replacement for Floor Corkers

(Item #91300)

Recommended tools:

- 10 MM socket or wrench
- 13MM socket or wrench
- Large flat blade screwdriver
- Narrow scraper
- Petroleum jelly or food grade lubricant

Replacement of the brass jaws on Italian floor corksers is a simple procedure. Wear eye protection and follow general safety rules while performing this task as there are strong springs inside the chamber retaining the jaws.

1. Raise the handle and remove the 10MM bolts and coverplate.
2. Beginning with the front jaw, place the screwdriver blade into a coil of the spring and carefully work the spring upward enough to fit the blade. Insert the blade into the end of the spring and continue to work the jaw out of the chamber until the spring is released onto the shaft of the screwdriver. Remove the spring and jaw.
3. Remove the rear jaw and spring by the same method.
4. Remove the remaining front jaw by removing the 13MM bolt.
5. Carefully raise the Y shaped lever and remove the bolt and last jaw.
6. Clean the chamber and lubricate all wear surfaces of the chamber and the jaws with petroleum jelly or lubricant.
7. Replace the bolted jaws in reverse order of removal. Tighten bolts firmly.
8. Replace the rear jaw and the spring by placing the scraper in the slot and carefully compressing the spring while pushing the spring and jaw downward into the chamber.
9. Replace the front jaw and spring.
10. Place lubricant on the inside of the cover and replace with bolts. Lubricate all moving parts.

Note: These instructions may be applied for replacement of the plastic jaws on the Portuguese floor corker (Item #4034).